



* Reference photo

Material: ASTM A403 304L
Design: ASME / ANSI B16.9
Ends: Butt Welded
Schedule: SCH 10S

TENSILE REQUIREMENTS

MATERIAL	Yield Strength, min, ksi [MPa]	Tensile Strength, min, ksi [MPa]
304L	25 [170]	70 [485]

DIMENSIONS

Nominal Pipe Size (NPS)	Outside Diameter at Bevel, mm (in.)	Center-to-End, mm (in.)		Nominal Wall Thickness, mm (in.)	Approx. Weight, kg
		Run, C	Outlet, M		
1/2	21.3 (0.84)	25 (1.00)	25 (1.00)	2.11 (0.083)	0.1
3/4	26.7 (1.05)	29 (1.12)	29 (1.12)	2.11 (0.083)	0.14
1	33.4 (1.32)	38 (1.50)	38 (1.50)	2.77 (0.109)	0.28
1 1/4	42.2 (1.66)	48 (1.88)	48 (1.88)	2.77 (0.109)	0.51
1 1/2	48.3 (1.90)	57 (2.25)	57 (2.25)	2.77 (0.109)	0.69
2	60.3 (2.38)	64 (2.50)	64 (2.50)	2.77 (0.109)	0.83
2 1/2	73.0 (2.88)	76 (3.00)	76 (3.00)	3.05 (0.12)	1.37
3	88.9 (3.50)	86 (3.38)	86 (3.38)	3.05 (0.12)	1.78
3 1/2	101.6 (4.00)	95 (3.75)	95 (3.75)	3.05 (0.12)	-
4	114.3 (4.50)	105 (4.12)	105 (4.12)	3.05 (0.12)	3.6
5	141.3 (5.56)	124 (4.88)	124 (4.88)	3.4 (0.134)	5.44
6	168.3 (6.62)	143 (5.62)	143 (5.62)	3.4 (0.134)	7.72
8	219.1 (8.62)	178 (7.00)	178 (7.00)	3.76 (0.148)	11
10	273.0 (10.75)	216 (8.50)	216 (8.50)	4.19 (0.165)	16
12	323.8 (12.75)	254 (10.00)	254 (10.00)	4.57 (0.18)	28
14	355.6 (14.00)	279 (11.00)	279 (11.00)	4.78 (0.188)	-
16	406.4 (16.00)	305 (12.00)	305 (12.00)	4.78 (0.188)	-

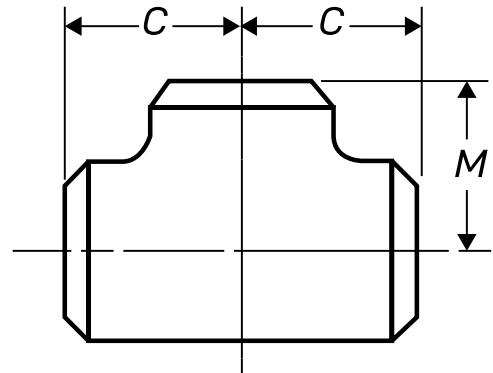
PERMITTED VARIATIONS IN WALL THICKNESS

NPS Designator	Tolerance, % from Nominal	
	Over	Under
1/8 to 2 1/2 incl., all t/D ratios	20.0	12.5
3 to 18 incl., t/D up to 5 % incl.	22.5	12.5
3 to 18 incl., t/D > 5%	15.0	12.5

where:

t = Nominal Wall Thickness

D = Ordered Outside Diameter



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* Conversion equivalents are approximate. Reference weights.

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